

UPB-4 Series Profile Bending Machines

UPB-4 90



UPB-4 70



- Shorter flat parts on edges.
- More accurate results for pipes and aluminium profiles.
- Wide distance of side rolls and consequently more capacity on bigger diameter bending.

Standard Accessories:

- 4 rolls machine.
- Steel welded construction frame.
- 3 rolls are hydraulic powered by planetary gear box (UPB-4 90-110)
- 2 rolls are hydraulic powered by planetary gear box (UPB-4 70)
- Hardened and ground shafts made of high tensile special steel.
- Rolls are hardened and ground in the hole.
- Bottom and lateral rolls hydraulic movable up-down.
- Horizontal and vertical working position.
- 3+3 Axis hydraulic lateral angle guide rolls (UPB-4 90-110)
- 2+2 Axis mechanical lateral angle guide rolls (UPB-4 70)
- Mobile control panel.

	UPB-4 70	UPB-4 90	UPB-4 110
Roll Shaft (mm)	70	90	110
Roll Diameter (mm)	200	260	320
Working speed (rpm)	8	6	5
Motor power (kw)	3	5,5	7,5
Length (mm)	1200	1700	2000
Width (mm)	1100	1450	1700
Height (mm)	800	1200	1250
Approx Weight (kg)	1400	2800	4500

All data are approximate, can be changed without notice.